

---

## Trend Scan AI Automated Report

### Sustainable Packaging Materials

1. What are the major technical and commercial challenges in sustainable packaging materials, including issues such as efficiency, cost, scalability, and standardization?
2. What adjacent opportunities, applications, or industries are emerging around sustainable packaging materials?
3. Who is investing, acquiring, or partnering in sustainable packaging materials, and what does that signal about market direction?
4. What are the potential disruptions, risks, and emerging competitors to watch in sustainable packaging materials?

---

### Executive Summary

The sustainable packaging market is now a \$300+ billion global industry, growing around 6–8% annually ([www.mordorintelligence.com \[W1\]](#)) ([www.fortunebusinessinsights.com \[W2\]](#)). Regulatory pressures and consumer demand are driving rapid expansion: over 63 countries have enacted Extended Producer Responsibility (EPR) rules on packaging, pushing brands to use recycled content and fueling investment in circular packaging solutions ([www.mordorintelligence.com \[W1\]](#)). Major players like Amcor, Smurfit WestRock, and Mondi lead in scale, but the market remains highly fragmented (top 5 < 20% share) ([www.mordorintelligence.com \[W1\]](#)) with new entrants innovating in materials like mycelium foams and seaweed films ([www.mordorintelligence.com \[W1\]](#)).

Market growth is underpinned by the shift to paper-based and recyclable formats in food, beverage, and e-commerce sectors. North America and Europe each command roughly one-third of sustainable packaging demand ([www.fortunebusinessinsights.com \[W2\]](#)), with Asia-Pacific the fastest-growing region ([www.mordorintelligence.com \[W1\]](#)). Technical and commercial challenges persist: sustainable materials often cost more and face performance gaps vs. conventional packaging ([www.mckinsey.com \[W3\]](#)) ([www.mckinsey.com \[W3\]](#)). Inadequate recycling and composting infrastructure creates a bottleneck, as most compostable packaging still ends up in landfills ([sustainableatlas.org \[W4\]](#)). Fragmented standards and “greenwashing” risks add complexity, requiring better alignment on what “sustainable” means ([www.mckinsey.com \[W3\]](#)).

Investment momentum is strong. Venture funding into packaging start-ups hit record highs in 2023 (up 67% YoY in Europe) ([www.thecircularlab.com \[W5\]](#)), targeting breakthroughs in biobased plastics, reusable packaging systems, and advanced recycling. Established packaging firms are acquiring innovators and launching corporate venture funds to stay ahead of the sustainability curve

([www.amcor.com](http://www.amcor.com) [\[W6\]](#)). This deal activity signals a market pivot toward circular economy models, where materials are reused or composted rather than discarded. Going forward, new regulations (like the EU’s 2025 Packaging Waste Directive) and material innovations (e.g. biodegradable polymers, fiber composites) are poised to reshape industry dynamics. Business leaders should expect intensified competition from agile startups and non-traditional partners (waste management, biotech) as sustainability becomes the top priority in packaging – overtaking even cost and safety concerns [\[D1\]](#).

### Market Sizing & Growth

Global demand for sustainable packaging has surged as companies and consumers prioritize environmental impact. The market was valued around \$300–375 billion in 2025, and is on track to reach \$460+ billion by 2030 ([www.mordorintelligence.com](http://www.mordorintelligence.com) [\[W1\]](#)) ([www.fortunebusinessinsights.com](http://www.fortunebusinessinsights.com) [\[W2\]](#)). This represents a solid mid to high single-digit CAGR, outpacing overall packaging industry growth. Key forecasts are summarized below:

Metric	Value
Global Sustainable Packaging Market, 2025	~\$304 billion ( <a href="http://www.mordorintelligence.com">www.mordorintelligence.com</a> <a href="#">[W1]</a> )
2026 (projected)	~\$326 billion ( <a href="http://www.mordorintelligence.com">www.mordorintelligence.com</a> <a href="#">[W1]</a> )
2030 (projected)	~\$450–480 billion (various sources)
2031 (projected)	\$463 billion ( <a href="http://www.mordorintelligence.com">www.mordorintelligence.com</a> <a href="#">[W1]</a> )
2026–2031 CAGR	~7.3% ( <a href="http://www.mordorintelligence.com">www.mordorintelligence.com</a> <a href="#">[W1]</a> )

Regional dynamics show North America and Europe as the largest markets, each contributing roughly 30–33% of 2025 revenue ([www.fortunebusinessinsights.com](http://www.fortunebusinessinsights.com) [\[W2\]](#)) ([www.mordorintelligence.com](http://www.mordorintelligence.com) [\[W1\]](#)). Europe has led in regulatory-driven adoption (e.g. single-use plastics bans and recycling mandates), while North America’s share (32.6% in 2025 ([www.fortunebusinessinsights.com](http://www.fortunebusinessinsights.com) [\[W2\]](#))) reflects big brand sustainability pledges and a sizable consumer base. Asia-Pacific is the fastest-growing region ([www.mordorintelligence.com](http://www.mordorintelligence.com) [\[W1\]](#)), with booming e-commerce and new waste regulations in China and India accelerating sustainable packaging use. For instance, India’s Plastic Waste Management rules now mandate rising recycled content and phase-outs of certain single-use plastics ([ukhi.com](http://ukhi.com) [\[W7\]](#)), spurring local demand for alternatives.

Material mix: Paper-based packaging and recycled plastics dominate sustainable packaging. In 2026, bio-based or recycled plastics still accounted for ~43% of sustainable packaging materials by revenue

([www.factmr.com](http://www.factmr.com) [W8]). The majority of the remainder is fiber (paper & paperboard), which has seen a resurgence as brands swap plastic for recyclable paper formats. Metal and glass (considered highly recyclable) form a smaller portion for beverages and cosmetics. By packaging format, rigid packaging (corrugated boxes, cartons, bottles, metal cans) makes up about 60% of the sustainable packaging market ([www.factmr.com](http://www.factmr.com) [W8]), since these formats are easily recycled or reused. The other ~40% is flexible packaging (films, pouches, sachets), a segment that is more challenging to make sustainable but is evolving via recyclable mono-material films and compostable bioplastics.

! [Global sustainable packaging market by region and type (illustrative)

([www.fortunebusinessinsights.com](http://www.fortunebusinessinsights.com) [W2])

) ([www.factmr.com](http://www.factmr.com) [W8])

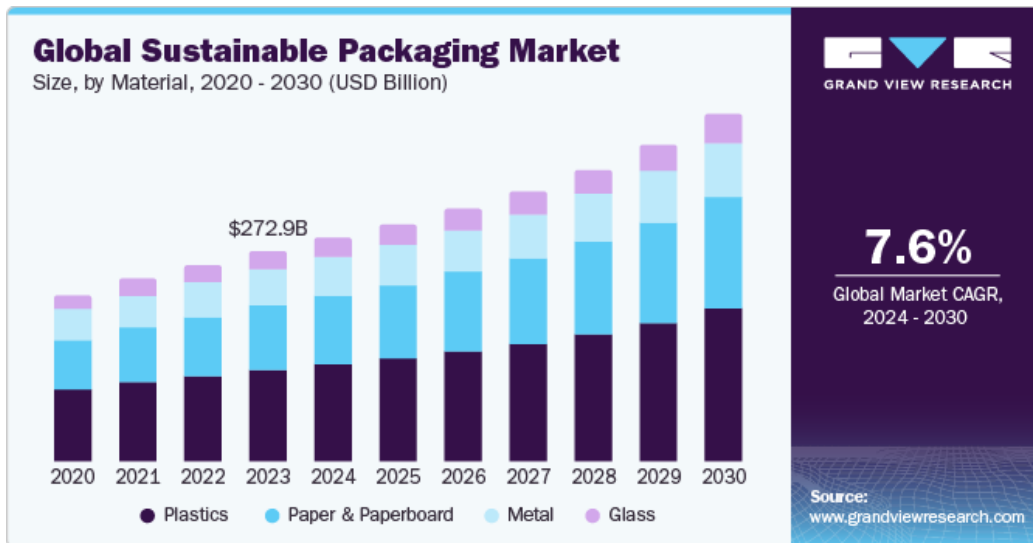


Figure: The sustainable packaging market is growing steadily (~6–8% CAGR) and expected to roughly double from the mid-2020s to mid-2030s. North America and Europe represent the largest regional shares, while Asia-Pacific is seeing the fastest growth. Rigid formats (e.g. paper boxes, glass) currently lead over flexible packaging in sustainable share ([www.fortunebusinessinsights.com](http://www.fortunebusinessinsights.com) [W2]) ([www.factmr.com](http://www.factmr.com) [W8]).

Market growth is fueled by corporate ESG commitments and consumer preferences. Over 70% of global consumers prefer products with sustainable packaging, and many will pay a premium for it ([www.mckinsey.com](http://www.mckinsey.com) [W3]). Nearly all major FMCG and retail companies have 2025–2030 targets for 100% recyclable or reusable packaging, driving a wave of innovation and procurement changes. E-commerce also boosts demand: the explosion of online retail (especially since 2020) requires massive volumes of shipping materials, prompting investment in recyclable mailers, corrugated boxes, and returnable tote systems. A notable niche is compostable packaging, a sub-market projected to grow from \$17.5 billion in 2025 to \$38 billion by 2030 (14.2% CAGR) ([sustainableatlas.org](http://sustainableatlas.org) [W4]). This includes

bioplastic bags, foodservice ware, and compostable films – responding to consumer pushback against plastic waste. However, compostables’ growth will hinge on matching this supply with composting facilities (a current gap, discussed later).

Outlook: Given regulatory tailwinds and technology advances, sustainable packaging is set to capture a rising share of the \$1 trillion+ global packaging industry. Even in traditionally hard-to-abate segments like flexible plastics or multilayer packaging, new solutions (mono-material pouches, paper-based laminates, etc.) are reaching the market. By 2030, sustainable formats are expected to be the default choice in many applications, supported by economies of scale that drive costs down. Continued growth at ~7% CAGR would see the sector approach half a trillion dollars by 2030, with upside if breakthrough materials achieve scale or if carbon pricing makes conventional packaging more costly.

### Competitive Landscape

The sustainable packaging landscape is highly fragmented with a mix of global conglomerates and specialized innovators. Market concentration is low ([www.mordorintelligence.com](http://www.mordorintelligence.com) [\[W1\]](#)) – the top five companies likely account for only ~20% of industry revenues. Traditional packaging giants have the advantage of scale and existing supplier relationships with big brands, while upstart companies often lead in novel materials or niche applications. Below is a snapshot of leading players and their positioning:

Company	Est. Global Share	Sustainable Focus – Strengths	Challenges
Amcor plc	~5% (est.) ( <a href="http://www.mordorintelligence.com">www.mordorintelligence.com</a> <a href="#">[W1]</a> )	World’s largest flexible packaging maker; broad sustainable portfolio (recyclable films, PCR plastics). Investing in future tech via Amcor Ventures ( <a href="http://www.amcor.com">www.amcor.com</a> <a href="#">[W6]</a> ).	High reliance on plastics; must accelerate bioplastic and paper transition.
Smurfit WestRock	~6% (est.) ( <a href="http://www.mordorintelligence.com">www.mordorintelligence.com</a> <a href="#">[W1]</a> )	New merger of Smurfit Kappa and WestRock in 2024 created a paper packaging giant (combined ~\$34B revenue) ( <a href="http://www.investing.com">www.investing.com</a> <a href="#">[W10]</a> ). Leader in recycled cardboard and corrugated packaging. Vertically integrated from paper mills to box plants.	Primarily fiber-focused – faces energy and transport cost pressure. Needs innovation in coating barriers to replace plastic.

Company	Est. Global Share	Sustainable Focus – Strengths	Challenges
Sonoco	~3% (est.)	Diversified packaging (composite cans, tubes, flexibles). Early adopter of recycled plastic resins and paper-based alternatives. Active in developing recyclable paper bottles and bio-based plastics.	Smaller global footprint compared to top peers; must partner for new tech. Dependent on consumer demand for its niche formats.
Sealed Air	~2% (est.)	Specializes in protective packaging (Bubble Wrap, foam cushions). Pivoting to eco-friendly foams and inflatable air pillows. Offers innovative compostable foam wraps for e-commerce.	Niche focus on cushioning; success tied to e-commerce growth. Relatively narrow product line that must adapt to plastic bans on foam.
Mondi plc	~2% (est.)	Major paper & flexible packaging producer, Europe-based. Vertically integrated (own pulp/paper mills). Pioneering paper-based replacements (e.g. paper mailers, paper flexible laminate) and coatings for food packaging. Expanding capacity via acquisitions ( <a href="http://www.mondigroup.com">www.mondigroup.com</a> [W11]).	Concentrated in Europe (subject to strict EU rules and energy costs). Needs to ensure steady wood fiber supply; susceptible to pulp price swings.

Fragmentation and niches: Beyond these leaders, hundreds of mid-sized firms and startups populate the sustainable packaging ecosystem. Many are materials specialists – for example, Be Green Packaging (USA) was an early innovator in compostable molded fiber packaging [D1], and Ultra Green Packaging offers biodegradable foodservice containers [D2]. Likewise in Asia, companies like Foshan MIDA in

China scale plant-fiber molded products at six factories [\[D40\]](#), and Natpacking (Latin America) produces cassava-starch bags that dissolve in hot water [\[D47\]](#). This diversity reflects that no single sustainable material works for all needs: paper, bioplastics, molded fibers, glass, metal, and recycled polymers each occupy different applications. The market rewards specialization – e.g. a company excelling in eco-friendly flexible films (like a seaweed-based film startup) can thrive alongside giants focused on paper or plastics.

Market share trends: Traditional packaging companies have been aggressively adding sustainable offerings through R&D and acquisitions. For instance, Amcor has committed over \$50 million via its venture arm to back startups in recyclable and biodegradable materials ([www.amcor.com](http://www.amcor.com) [\[W6\]](#)), and partnerships like Amcor’s with PulPac on dry-molded fiber technology aim to accelerate plastic-to-paper conversion ([www.amcor.com](http://www.amcor.com) [\[W6\]](#)). Similarly, Mondi and DS Smith (another EU leader in corrugated packaging) have invested in recycling capacity and coating technologies to make more packaging recyclable. Despite these moves, many innovations originate from startups and university labs, forcing incumbents into a mix of competition and collaboration. The playing field is relatively level – new entrants can win contracts with sustainability-focused brands even if they are small, while big players leverage scale to push sustainable solutions globally.

[\[W1\]](#)) ([www.mordorintelligence.com](http://www.mordorintelligence.com) [\[W1\]](#)).

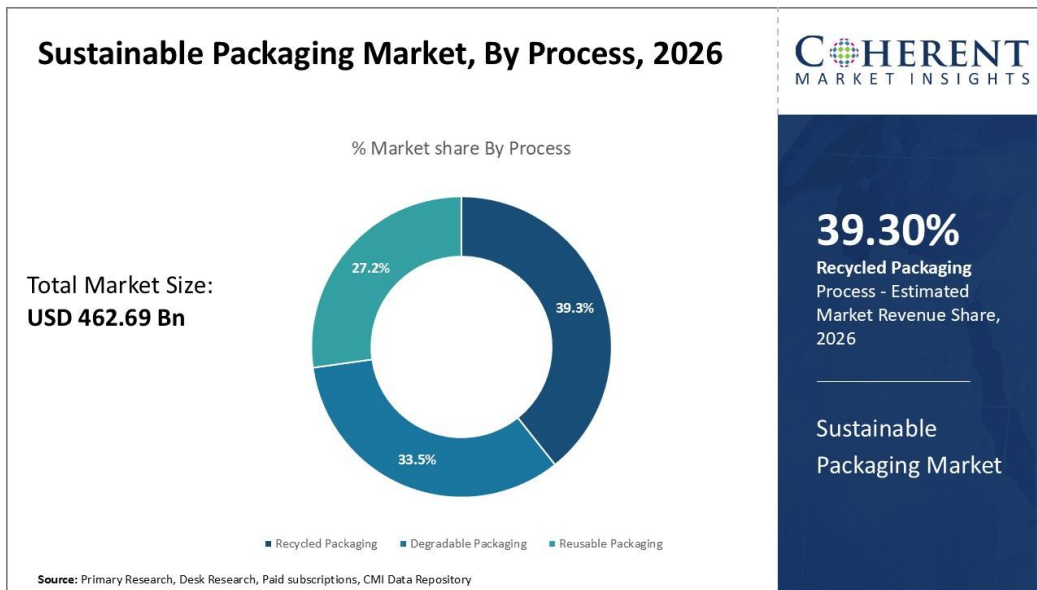


Figure: Sustainable packaging spans multiple material types and processes (“recycled content,” “reusable,” “biodegradable,” etc.). The market is fragmented – even the largest supplier holds only single-digit percent share ([www.mordorintelligence.com](http://www.mordorintelligence.com) [\[W1\]](#)). Large firms dominate in mature categories like recycled paper packaging, while startups and specialists lead in emerging categories (biopolymers, innovative coatings).

Competitive outlook: We observe a convergence of strategies: big packaging vendors are integrating sustainable practices into their core (e.g. offering cradle-to-cradle certified products [\[D1\]](#)), while agile startups attack specific problems (plastic-free cosmetics packaging, compostable coffee pods, etc.). Collaboration is increasing – such as joint development agreements between material innovators and consumer goods companies to bring new packaging to market faster. The competitive landscape will likely restructure as sustainable packaging scales: some startups will be acquired by larger companies seeking proprietary green materials, and laggards that fail to adapt (e.g. those relying on unrecyclable plastics) risk losing share. At the same time, customer expectations (especially from major FMCG brands) now include sustainability as a key performance metric alongside cost and quality [\[D1\]](#), meaning suppliers must compete on environmental innovation. In effect, sustainability has become a competitive differentiator in the packaging industry, not just a compliance issue.

### Technical Challenges & Barriers

Despite growth, sustainable packaging faces significant technical and commercial hurdles that slow wider adoption. Industry research identifies multiple barriers – notably cost, performance limitations, infrastructure gaps, standardization issues, and supply constraints ([www.mckinsey.com](http://www.mckinsey.com) [\[W3\]](#)) ([www.mckinsey.com](http://www.mckinsey.com) [\[W3\]](#)). Each of these challenges must be managed for sustainable solutions to compete with conventional packaging:

- **Cost & Economics:** Affordability remains the top barrier. Eco-friendly materials often come with a higher price tag than traditional plastics or aluminum ([www.mckinsey.com](http://www.mckinsey.com) [\[W3\]](#)). For example, high-quality recycled PET (rPET) resin can cost significantly more than virgin PET due to limited supply and extra processing ([www.mckinsey.com](http://www.mckinsey.com) [\[W3\]](#)). New biopolymers like PHA can be 4–5× more expensive than polyethylene on a per-kilogram basis ([www.mckinsey.com](http://www.mckinsey.com) [\[W3\]](#)). These cost differentials squeeze manufacturer margins or get passed to consumers, dampening adoption. In fact, a 2025 industry survey confirmed cost as the #1 obstacle to sustainable packaging, cited by the majority of packaging professionals, with limited material access the second-biggest hurdle ([www.packworld.com](http://www.packworld.com) [\[W13\]](#)). Even as demand grows, achieving cost parity with legacy materials is difficult because fossil-based plastics benefit from massive scale and decades of optimization. However, as sustainable materials scale up and oil prices or carbon taxes rise, this gap is expected to narrow.

[\[W13\]](#)

)



**Figure:** Packaging professionals identify cost as the most significant barrier to expanding sustainable packaging, according to a 2025 Packaging World survey. Limited availability of materials and supply chain issues rank next, alongside performance concerns. This aligns with broader research that affordability and reliable supply are core challenges ([www.packworld.com](http://www.packworld.com) [W13]).

- Performance & Functional Limits:** Many sustainable alternatives struggle to match the performance of conventional packaging in certain aspects. For example, bio-based and recycled materials can have inferior barrier properties (moisture, oxygen) or heat tolerance. McKinsey notes it is “not always straightforward” to find new materials that meet the same thermal stability and film strength as traditional plastics ([www.mckinsey.com](http://www.mckinsey.com) [W3]). Compostable and bio-plastic films often have shorter shelf-life or require special handling (e.g. PLA warps at high temperatures). There is also a trade-off in durability: some eco-packaging is less robust in shipping, risking higher damage rates. These performance gaps mean sustainable options are not one-for-one substitutes in all cases – packaging engineers must redesign products or accept compromises. Progress is being made (e.g. nanocellulose coatings have improved paper’s barrier properties, and new PHA blends have better heat resistance), but continued R&D is needed. Consumer safety and food contact compliance is another factor – any new material needs to pass regulatory approvals for direct food or pharma use, which can be lengthy. Thus, technical validation and performance optimization are ongoing challenges that can slow commercialization of novel materials.
- Infrastructure & Scalability:** A sustainable solution is only as good as the end-of-life system that supports it. Currently, waste management infrastructure has not kept pace with packaging innovation. For example, compostable packaging is touted as a solution for food-service items,

but in the U.S. there are only ~185 industrial composting facilities (out of ~4,700 total) that accept compostable packaging ([sustainableatlas.org \[W4\]](#)). The mismatch between compostable packaging production and composting capacity means most “compostable” products still end up in landfills, where they do not biodegrade and can even generate methane ([sustainableatlas.org \[W4\]](#)) ([sustainableatlas.org \[W4\]](#)). Similarly, recycling infrastructure struggles with new materials: compostable plastics (PLA, PHA) can contaminate recycling streams if consumers toss them in the wrong bin ([sustainableatlas.org \[W4\]](#)). In emerging markets, this gap is wider – e.g. India has <30 facilities for compostable packaging in the whole country ([sustainableatlas.org \[W4\]](#)). Scalability of supply is also a barrier: Recycled resin supply falls short of demand – by 2030, companies may need ~90 million tonnes of recycled plastics to meet pledges, but only ~60 million tonnes supply is projected ([www.mckinsey.com \[W3\]](#)). This 30MT shortfall will keep recycled material prices high and availability spotty. Similarly, agricultural feedstocks for bio-materials (like corn for PLA or vegetable oils for PHA) have limits and can fluctuate with crop yields. Until infrastructure (recycling plants, composters, collection systems) and supply chains catch up globally, many sustainable packaging solutions cannot reach their full potential.

- **Standards & Alignment:** There is still no universal agreement on what “sustainable packaging” exactly entails, leading to confusion and fragmented efforts. Sustainability has multiple facets – carbon footprint, renewability, recyclability, chemical safety, etc. – and different stakeholders prioritize different metrics ([www.mckinsey.com \[W3\]](#)). One company may focus on using bio-based materials, another on maximizing recycled content, and a third on ensuring everything is recyclable/compostable. Lack of alignment can slow progress: packaging suppliers get mixed signals on which attribute to optimize. Moreover, regulations are evolving and not uniform: rules vary by country and even city ([www.mckinsey.com \[W3\]](#)). For example, the EU is introducing strict requirements via its Packaging Waste Regulation (like mandating certain items be compostable by 2030) ([sustainableatlas.org \[W4\]](#)), while U.S. states each have their own recycling and labeling laws. This patchwork makes it hard for global brands to adopt one solution everywhere. The risk of “greenwashing” litigation is also rising ([www.mordorintelligence.com \[W1\]](#)) – marketing a package as “green” without solid proof can result in lawsuits or fines, as regulators crack down on misleading claims. Companies must navigate these shifting standards carefully. Industry groups (like the Sustainable Packaging Coalition) are working on clearer guidelines (e.g. how to label packaging so consumers know if it’s recyclable or compostable), but until there is more standardization and regulatory harmonization, uncertainty will persist. This can deter investment or make companies hesitant to deploy new materials widely if they fear the rules might change.
- **Knowledge & Supply Chain Gaps:** Adopting sustainable packaging often requires education and collaboration across the value chain. Packaging engineers, product designers, procurement

teams – all need updated knowledge on new materials and their properties ([www.mckinsey.com](http://www.mckinsey.com) [\[W3\]](#)). McKinsey observed an “incomplete knowledge” of available solutions among packaging purchasers ([www.mckinsey.com](http://www.mckinsey.com) [\[W3\]](#)); many aren’t fully aware of the latest bio-based options or advanced recycling methods. This slows uptake. Additionally, the supply base for sustainable materials is still maturing – companies report challenges in finding suppliers that can deliver consistent quality at scale ([www.mckinsey.com](http://www.mckinsey.com) [\[W3\]](#)). Early batches of bio-material can vary, causing processing issues on packaging lines. Hence, some companies stick to known materials rather than experiment, creating a kind of status-quo bias born of information gaps and risk aversion. Overcoming this requires pilot programs, open innovation forums, and sharing of best practices so that success stories (and failures) are widely communicated. Tools like lifecycle analysis software and IoT-based packaging testing systems (e.g. new cloud-connected testing labs [\[D31\]](#)) are emerging to give companies better data on sustainable packaging performance. As knowledge disseminates and the ecosystem of suppliers grows, these barriers will gradually fall – but at present they remain non-trivial impediments, especially for smaller companies lacking R&D resources.

In summary, while momentum is strong, sustainable packaging must still clear cost and performance benchmarks, build supporting infrastructure, and unify standards. Many of these challenges are being actively addressed through innovation and policy – for instance, investments in recycling tech (chemical recycling, AI-based sorting) aim to solve infrastructure gaps ([www.mordorintelligence.com](http://www.mordorintelligence.com) [\[W1\]](#)), and collaborations like the Consumer Goods Forum’s Golden Design Rules are aligning companies on common design guidelines. The next few years will be critical in converting today’s promising prototypes and pilot programs into scalable solutions that overcome these hurdles.

### **Funding & Investment Trends**

Investment activity in sustainable packaging has accelerated sharply in the last 1–2 years, signaling strong confidence in the sector’s growth. Both venture capital and corporate investors are pouring funds into innovative materials, while mergers and acquisitions (M&A) are reshaping the industry landscape. Notably, 2023 marked a record high for packaging startup funding in regions like Europe – funding to circular packaging startups grew 67% year-on-year, even as overall venture funding was down ([www.thecircularlab.com](http://www.thecircularlab.com) [\[W5\]](#)). This buck-the-trend growth underscores how investors view sustainable packaging as a high-potential, mission-critical domain in the fight against waste and carbon emissions.

Several key funding and M&A events illustrate the trend:

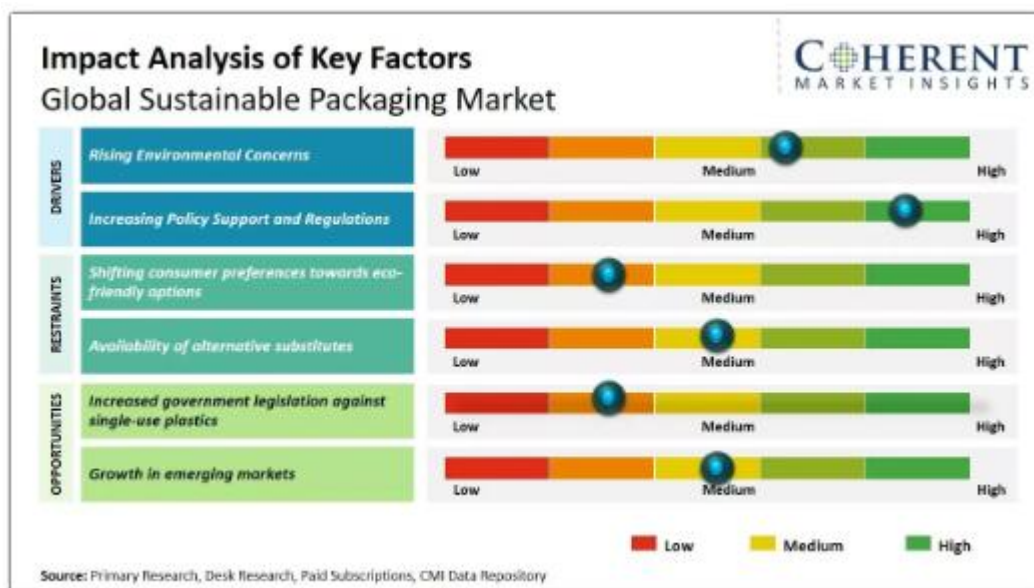
Year	Investor/Buyer	Target/Partner	Investment Activity
2023	Smurfit Kappa	WestRock (US)	Merger of two packaging giants to form a \$34B leader in paper packaging (deal value \$11B) ( <a href="http://www.investing.com">www.investing.com</a> <a href="#">[W10]</a> ). Signals big bet on fiber-based packaging.
2024	Mondi plc (UK)	Schumacher Packaging (DE)	Acquisition of major corrugated plants (adding >1 billion m <sup>2</sup> capacity) to expand sustainable cardboard output ( <a href="http://www.mondigroup.com">www.mondigroup.com</a> <a href="#">[W11]</a> ).
2024	Notpla (UK startup)	–	Venture Funding – Raised £20M Series A (~\$25M) to scale seaweed-based flexible packaging films (backed by VC and corporate funds) ( <a href="http://www.eitfood.eu">www.eitfood.eu</a> <a href="#">[W14]</a> ).
2024	Mushroom Material (SG startup)	–	Seed Funding – Raised \$5M to commercialize fungi-based foam packaging as an alternative to Styrofoam ( <a href="http://wavemaker.vc">wavemaker.vc</a> <a href="#">[W15]</a> ).
2025	Packaging Startups (EU)	–	Sector Trend – Cumulative startup financing reached all-time highs; circular packaging was the only segment with positive YoY funding growth in 2023 (+67%) ( <a href="http://www.thecircularlab.com">www.thecircularlab.com</a> <a href="#">[W5]</a> ), reflecting strong investor appetite.
2025	Amcor Ventures (US/AUS)	PulPac (Sweden)	Partnership/Investment – Backing dry-molded fiber technology (PulPac) to replace single-use plastic trays with cellulose fiber alternatives ( <a href="http://www.amcor.com">www.amcor.com</a> <a href="#">[W6]</a> ). Part of Amcor’s \$100M open innovation initiative.

**Venture Capital:** Dedicated climate tech and materials VC firms are actively investing in biomaterials, novel polymers, and recycling tech. In addition to Notpla and Mushroom Material mentioned above, other notable startups attracting funding include Ecovative (USA, mycelium packaging pioneer, raised ~\$60M across rounds), RWDC Industries (Singapore, PHA bioplastic producer, raised \$95M in 2021), and Carbios (France, enzymatic recycling, supported by corporate consortia). Late-stage funding has also

flowed: footnoting a trend, Apeel Sciences (US, edible produce coating that reduces packaging needs) raised over \$250M (though in 2021) in pursuit of packaging-free shelf-life extension, an adjacent approach. This influx of capital is enabling lab innovations to scale to pilot plants and factories. Venture investment is not limited to materials: it also targets software and services (for example, circular economy platforms for reusable packaging logistics, tracking, and refill systems). The uptick in funding suggests investors expect some of these new technologies to capture significant market share as sustainability pressures mount.

Corporate & Strategic Investors: Established packaging and materials companies have launched venture funds or incubator programs to invest in startups. Amcor’s Lift-Off program is one example, which has built a portfolio of startups in areas like smart recycling (e.g. waste sorting AI) and advanced materials ([www.amcor.com](http://www.amcor.com) [W6]). Likewise, Nestlé, Unilever, PepsiCo, and Coca-Cola have been investing or partnering in sustainable packaging tech through initiatives like the Closed Loop Ventures fund and direct joint ventures. These corporations often co-invest in startups that align with their packaging goals – for instance, PepsiCo and Danone partnered with biotech firm Avantium to develop plant-based PEF plastic for bottles, and Coca-Cola has collaborated with startup Mori on a natural coating to extend food shelf life (reducing the need for plastic). M&A is another strategy: large players are acquiring niche sustainable packaging firms to rapidly add capabilities. In 2022, Aptar acquired TerraCycle’s Loop reusable packaging platform (minority stake), and in 2023 Albea acquired a compostable cosmetics packaging startup. The 2024 Smurfit-WestRock megadeal ([www.investing.com](http://www.investing.com) [W10]), while a merger of two traditional firms, was fundamentally about scaling sustainable fiber packaging globally. We can expect more consolidation as big companies buy innovators rather than compete from scratch.

[W1]). Recent years saw record funding in packaging startups, indicating strong market momentum.



*Figure: Key factors accelerating capital flows into sustainable packaging – expanding EPR regulations globally, brand commitments (e.g. minimum recycled content), and advances in recycling tech – have created a fertile environment for investment ([www.mordorintelligence.com](http://www.mordorintelligence.com) [\[W1\]](#)). The result is a surge in venture funding (particularly for bio-based materials like mycelium and seaweed ([www.mordorintelligence.com](http://www.mordorintelligence.com) [\[W1\]](#))) and increased M&A as incumbents seek to acquire sustainability-focused capabilities.*

Market signals: The pattern of who is investing reveals where the industry is heading. The fact that brand owners (like consumer goods companies) are directly supporting packaging innovation – something historically left to packaging suppliers – signals that end-users demand solutions urgently and are willing to shape the supply chain. Chemical companies and resin suppliers are also active, investing in recycling innovations (e.g. Dow and Mura Technology’s chemical recycling partnership) to ensure relevance in a circular economy. Private equity has taken note as well: several PE-backed deals in 2024 targeted packaging recyclers and biodegradable material manufacturers, betting on rising valuation in this space. The presence of government and impact funds (such as the EU’s Circular Bioeconomy Fund) provides further growth capital. Overall, the investment landscape indicates a market direction toward circularity: more money is flowing into keeping materials in use (via recycling/reuse) and into replacing fossil-based inputs with sustainable ones. The flurry of partnerships (e.g. Coca-Cola collaborating with tech startups on new bottle materials, or Amazon working with packaging suppliers to reduce waste in e-commerce) shows a recognition that no single company can solve these challenges alone – cross-industry collaboration is becoming the norm.

In summary, sustainable packaging is a hot investment arena. Expect continued high deal volume: we will likely see additional startup IPOs or acquisitions in this sector in coming years. Investment is also enabling geographic expansion – e.g. Notpla’s 2024 funding is aimed at entering the U.S. market ([www.eitfood.eu](http://www.eitfood.eu) [\[W14\]](#)), and Loop’s reuse platform scaling in France shows how funding can drive new models to commercialization ([packagingeurope.com](http://packagingeurope.com) [\[W16\]](#)). All this capital is both a result of and a catalyst for the transition to sustainable packaging, ensuring that promising technologies can scale and hopefully reach cost competitiveness with legacy packaging in the near future.

### **Adjacent Opportunities & Emerging Applications**

The push for sustainable packaging is spawning adjacent opportunities across industries. As new materials and systems are developed, they often have uses beyond traditional packaging or create entirely new business models. Several emerging areas and applications include:

- **Bio-based Materials from Waste:** A major opportunity lies in converting agricultural and food waste into packaging – turning a disposal problem into a resource. For example, startups like Vasundhara Biofibers in India use farm crop residues (e.g. rice husk, straw) to produce biodegradable packaging material [\[D39\]](#). This not only yields eco-friendly packaging but also

provides extra income (15–17% increase) to farmers supplying the waste and can save water compared to conventional crops [\[D39\]](#). In Scotland, CuanTec extracts chitin from seafood shell waste and makes antimicrobial films (chitosan) for food packaging ([www.packaging-gateway.com](http://www.packaging-gateway.com) [\[W17\]](#)) – an innovation bridging the food processing and packaging sectors. Bagasse, a sugarcane processing byproduct, is used to make fiber plates and containers (companies like Huhtamaki and local firms in India have invested in bagasse packaging). These examples illustrate a broader trend of linking agritech, foodtech, and packaging: valorizing waste streams (hops from brewing [\[D49\]](#), wheat bran [\[D48\]](#), mushroom farming byproducts [\[D49\]](#), etc.) as raw material for packaging. It creates a win-win: reducing agricultural waste and producing sustainable packaging inputs. This adjacent opportunity engages the agriculture industry in packaging supply chains like never before.

- **New Industry Crossovers (Biotech, Chemicals):** The development of novel packaging materials is drawing in players from biotechnology and chemicals. Industrial biotech companies are now producing polymers via fermentation (e.g. PHA bioplastics made by feeding sugars or waste gases to microbes) which can be used in packaging. These biotech processes often come from pharmaceutical or biofuel innovations but are being repurposed for packaging materials. Chemical companies, on the other hand, see opportunity in advanced recycling – breaking plastic waste down to feedstocks. Technologies like enzymatic recycling (pioneered by Carbios) or catalytic pyrolysis are adjacent to traditional petrochemistry, and are being developed to supply packaging-grade plastics from waste. The rise of these technologies effectively blurs the line between waste management and chemical production. For instance, several oil & gas majors have formed ventures to build chemical recycling plants that turn mixed plastic waste into new resin, complementing mechanical recycling. This means the waste management industry is now partnering with packaging firms – a convergence driven by the circular economy. Even the fashion/textile sector overlaps: the search for bio-based polymers has apparel companies investing in materials (like algae or mycelium) that can also serve packaging needs. In summary, packaging sustainability is not confined to the packaging industry – it’s now a multidisciplinary effort involving chemists, biotechnologists, farmers, and recyclers.
- **Reusable Packaging Systems:** A significant adjacent innovation is the emergence of reuse models and packaging-as-a-service. Instead of single-use, companies are developing systems where packaging is collected, cleaned, and reused in a closed loop. This has given rise to partnerships between retailers, logistics providers, and packaging firms. For example, TerraCycle’s Loop platform (partnering with retailers like Carrefour) provides durable containers for products that consumers return for refill; by 2025 Loop reached commercial scale in France with over 370 products in reusable containers ([packagingeurope.com](http://packagingeurope.com) [\[W16\]](#)). Similarly, startups like Algramo (Chile) offer smart dispensers that allow consumers to refill reusable bottles for staples like detergent – creating an ecosystem requiring IoT, software, and reverse logistics. These reuse

models are spawning new service industries: cleaning and recollection services, tracking software (to manage container deposits and returns), and durable container design (e.g. stainless steel or thick plastic tubs that can survive dozens of cycles). If scaled, this could disrupt the traditional “sell packaging once” model, turning packaging into a service business. It also engages sectors like retail and e-commerce: Amazon, for instance, is testing reusable shipping totes; grocery chains are piloting reusable cup programs for beverages. The growth of reusables may not replace single-use in all areas, but it opens a parallel market infrastructure that didn’t meaningfully exist a decade ago.

- **Smart & Active Packaging:** Another adjacent area is the integration of smart technology to improve sustainability. For example, some companies are embedding digital watermarks or RFID tags in packaging to streamline sorting at recycling facilities (the HolyGrail 2.0 initiative in Europe, supported by AIM and major brands, is developing invisible barcodes on packaging to facilitate AI-based sorting). This merges the IT/digital sector with packaging – companies that traditionally made printers or chips are now part of the packaging solution ecosystem. Active packaging (like oxygen-absorbing sachets or antimicrobial coatings that extend product shelf life) also contribute to sustainability by reducing food waste, which in turn means less need for excessive packaging or disposables. Edible and dissolvable packaging, such as bio-based films that can be safely ingested or washed away, are being explored especially for food and personal care. For instance, edible coatings on produce (like Apeel’s plant-based formulation) allow produce to be sold without plastic wrap, indirectly cutting packaging usage. These are not “packaging materials” per se, but adjacent innovations that achieve the same goal of waste reduction. The growth of these ideas is bringing in food science and IoT companies into the packaging fold, broadening what we consider the packaging industry.
- **Composting & Recycling Industries Expansion:** The rise of compostable and recyclable packaging is forcing growth and innovation in the end-of-life industries. Composting companies are now exploring new business models to handle packaging, such as specialized services for compostable foodservice wares (e.g. collecting compostables from restaurants). Some waste management firms are investing in industrial composting facilities near urban centers, seeing a future demand for processing certified compostable packaging as volumes increase. Likewise, recycling facilities are upgrading with advanced sorting equipment (machine vision, robotics) to handle multi-material streams and small-format packaging that used to be unrecyclable. The recycling industry is also partnering with packaging producers to standardize materials (for instance, ensuring that packaging inks and adhesives are compatible with recycling). All these developments effectively create new opportunities for equipment manufacturers (who make composters, sorting robots), for specialty recyclers (like those who focus on challenging materials such as flexible plastics), and for certification bodies (verifying compostability, recyclability). In essence, sustainable packaging’s success relies on parallel growth in these adjacent industries –

and indeed we are seeing that growth. Governments and private investors are channeling funds to expand recycling and composting infrastructure, often citing the incoming tide of sustainable packaging that needs processing. This is a clear adjacently triggered expansion, where packaging trends stimulate modernization of waste management.

Overall, the shift to sustainable packaging is catalyzing innovation well beyond traditional packaging design. It invites cross-sector collaboration: agriculture feeds into biopackaging, tech and logistics enable reuse systems, and waste management evolves into resource management. These adjacent developments not only support the sustainable packaging movement but also represent new markets in their own right. Companies that recognize these linkages can find opportunities (for example, a packaging company might diversify into providing composting services, or a chemical company might start supplying biopolymer feedstock). The boundaries of the “packaging industry” are blurring, creating a broader ecosystem of circular economy players.

### **Potential Disruptions, Risks & Emerging Competitors**

The sustainable packaging materials arena is dynamic, with potential disruptions and emerging competitors that could significantly alter the competitive landscape in the coming years. Several key factors to watch include:

- **Regulatory Game-Changers:** Government policy is perhaps the biggest wildcard. New regulations can rapidly reshape market demand and penalize laggards. The EU’s Packaging and Packaging Waste Regulation (PPWR), finalized in late 2025, is one such disruptor: it mandates certain products (tea bags, coffee pods, produce stickers, etc.) be compostable by 2030 ([sustainableatlas.org \[W4\]](https://sustainableatlas.org/W4)). This effectively forces entire segments to switch materials (e.g. tea bag producers must adopt compostable fibers and sealants). Companies that have viable compostable solutions ready will seize market share, while those clinging to plastic in these categories will be legislated out. Likewise, many countries are banning single-use plastics outright – Kenya, Rwanda, Tanzania and others have imposed strict bans ([sustainableatlas.org \[W4\]](https://sustainableatlas.org/W4)). These bans create instant demand for alternatives (and often shortages if supply isn’t ready). They can also render certain business models obsolete overnight (for example, a plastic straw manufacturer in Nairobi had to pivot or shut down when a ban hit). With global momentum behind plastic reduction, more such regulatory shocks are anticipated. In the U.S., for instance, several states are considering EPR laws and recycled content laws; if passed, they could suddenly disadvantage packaging made from virgin plastics. Companies must stay agile to avoid being disrupted by the next law or directive – regulatory foresight will be a competitive advantage.
- **Breakthrough Materials:** The holy grail in sustainable packaging is a material that’s cheap, high-performance, and eco-friendly. Any startup or research lab that achieves a true breakthrough here could disrupt incumbents. For example, if a company commercializes a biodegradable plastic that matches polyethylene’s cost and durability, it could rapidly take market share (and potentially

make existing plastic plants obsolete). We are seeing glimpses: polyhydroxyalkanoates (PHA from microbes) and polyethylene furanoate (PEF from plant sugars) are two next-gen polymers nearing commercialization. If their production costs drop and they perform well, they threaten petro-plastics. Similarly, mycelium foam packaging reaching mass production would disrupt synthetic foams. Industry observers note mycelium is already “closer to industrial scale than most bio-based alternatives” ([finance.yahoo.com](https://finance.yahoo.com)) for protective packaging, and companies like Ecovative are building large facilities. Should they succeed in scaling globally, traditional EPS foam makers (and even paper pulp molders) could lose market share to fungal materials. Seaweed-based films are another fast-growing category in Europe ([www.packaging-gateway.com](https://www.packaging-gateway.com) [\[W17\]](#)) – if startups like Notpla prove they can produce millions of sachets with reliable barrier properties, they might outcompete petroleum plastic films in niche uses. However, these breakthroughs also carry risk: many have scaling challenges (seaweed supply, fermentation capacity, etc.) and some may never reach cost parity. Nonetheless, the sheer number of parallel material pathways in development ([www.packaging-gateway.com](https://www.packaging-gateway.com) [\[W17\]](#)) – from algae polymers to nanocellulose composites – means the incumbent materials face continuous potential disruption. No single alternative may dominate, but collectively they can nibble away at different segments of the market.

- **Emerging Competitors:** Dozens of startups and new entrants are aiming to be the next leaders in sustainable packaging. They often originate outside traditional packaging powerhouses – biotech firms, university spin-offs, or innovators in emerging markets. Some to watch include: Notpla (UK, seaweed packaging films), Ecovative (US, mycelium foam protectives), TIPA (Israel, compostable flexible packaging), Pivot Bio’s material division (US, polymers from microbial fermentation), PolyMaterate (hypothetical example for discussion), and Cuantec (Scotland, chitin films from waste) ([www.packaging-gateway.com](https://www.packaging-gateway.com) [\[W17\]](#)). These players are still small, but if one cracks a big technical problem or secures a major contract (say, a global beverage firm adopting their material), they could scale exponentially. Big packaging companies are acutely aware of this, which is why many are acquiring or partnering with such startups early. Another set of emerging competitors are companies from adjacent industries stepping in – for instance, chemical companies entering the sustainable packaging space with proprietary recyclable resin blends, or 3D printing companies offering on-demand packaging fabrication (disrupting the need for large packaging inventories). There’s also the possibility of a new entrant from the tech world – imagine if a company like Tesla or Apple applied its resources to redesign packaging materials (perhaps far-fetched, but it speaks to outside disruption). In summary, the competitive set is widening, and incumbents could find themselves competing with nimble specialists that didn’t exist a few years ago.
- **Supply Chain & Economic Risks:** There are also macro-level risks that could disrupt progress or pick winners and losers. One is the volatility of raw material prices. For example, if oil prices plunge and stay low, virgin plastic might remain very cheap, undercutting recycled or bio-based

plastics on cost and slowing adoption. Conversely, if a carbon tax or high oil prices hit, sustainable materials become relatively more attractive. Another risk is feedstock dependency: some bioplastics rely on food crops (corn for PLA, etc.), which could create a backlash or hit limits (as seen in biofuels). A breakthrough in one sector can risk another – e.g. if chemical recycling becomes efficient and widespread, it could reduce demand for bio-based plastics (since companies might stick with conventional plastics and just recycle them endlessly). Alternatively, if advanced recycling fails to deliver, companies might double down on bio-based alternatives. There's also consumer sentiment risk: public perceptions can shift quickly. For instance, if consumers decide compostable plastics are “greenwashing” because they see them littered (since they only break down in industrial composters), demand could swing back to “all-paper” solutions, blindsiding companies that invested in PLA. Or a high-profile failure (e.g. a compostable plastic causing environmental harm) could tarnish an entire category. Companies must keep contingency plans given these uncertainties.

- **Greenwashing and Reputation:** With sustainability now a selling point, there is a risk that some companies overclaim environmental benefits. Litigation and regulatory crackdowns on greenwashing are already starting (in France, for example, terms like “biodegradable” are restricted unless proven). A scandal in this arena – say a leading “green” brand found to be misrepresenting its packaging’s recyclability – could disrupt trust and lead to stricter rules on proof of sustainability. This could advantage companies that invested in certifications (Cradle to Cradle, OK Compost, FSC, etc.) and disadvantage those that took a more marketing-driven approach. Reputation is key: as sustainability becomes core to brand value, packaging suppliers and brands are exposed to PR and legal risks if their sustainability claims don’t hold up. Proactive transparency and third-party validation are now essentially required. Those who fail to do so may face product bans or have to recall packaging – a significant business disruption.

! [Emerging packaging alternatives and their target uses ([www.packaging-gateway.com](http://www.packaging-gateway.com) **[W17]**]

) ([www.packaging-gateway.com](http://www.packaging-gateway.com) **[W17]**). Innovations like mycelium foam (for protective cushioning), seaweed film (for food wrap), and waste-derived biopolymers (for bags and trays) are moving from labs to market. These could disrupt traditional materials if they reach scale and cost-effectiveness.

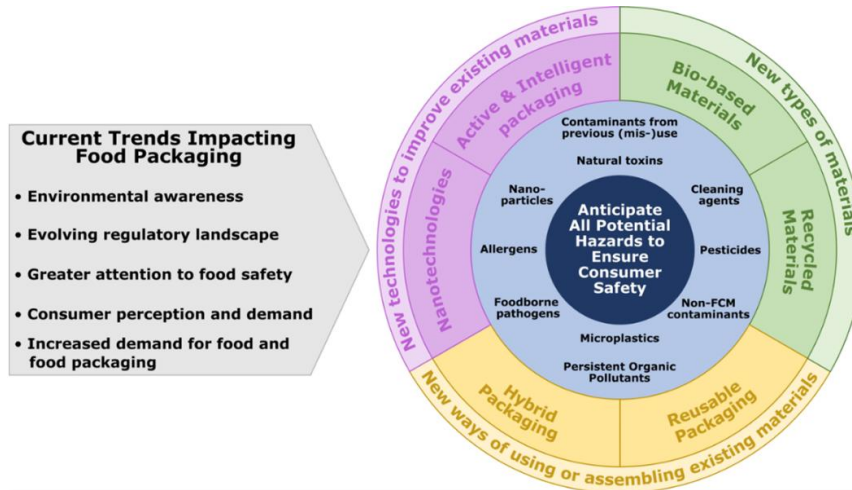


Figure: Examples of emerging sustainable packaging solutions – mycelium-based foam inserts replacing polystyrene cushioning, seaweed-based film for wrapping foods, and agricultural waste fibers pressed into compostable trays. These alternatives each target a niche (protective packaging, flexible film, disposable foodware respectively) and are representative of the multi-front innovation in the field ([www.packaging-gateway.com](http://www.packaging-gateway.com) [W17]) ([www.packaging-gateway.com](http://www.packaging-gateway.com) [W17]). Any of these, if successfully scaled, could disrupt incumbent material segments.

In the near term, we anticipate heightened competition and some shake-out. Not all startups will survive – some technologies will prove too costly or impractical. But the successful ones could become tomorrow’s industry leaders or attractive acquisition targets. Established companies that fail to keep up with technology or regulation will consolidate or exit certain segments. For instance, if beverage companies shift en masse to paper or PHA bottles, traditional PET bottle makers might see a rapid decline (unless they pivot to making the new bottles). Companies like Tetra Pak (long dominant in carton packaging) could face disruption if fully plastic-free aseptic cartons emerge from a newcomer. On the flip side, disruption also brings opportunity: new markets (like supplying compost facilities, or offering lifecycle tracking software) will grow, and companies agile enough to seize these can flourish.

Conclusion: The sustainable packaging sector is entering a period of transformative change, driven by external pressures and internal innovation. Leaders will be those who can navigate regulatory upheavals, invest in or adopt breakthrough materials, and build resilient supply chains for recycled/renewable inputs. The “winners” in a decade may include names we haven’t heard of yet – or incumbents who successfully reinvented themselves. Managing risks (like regulatory compliance and raw material supply) will be as important as out-innovating competitors. Business strategists should monitor the innovation pipeline (patent filings for new materials [D48] [D49], pilot plant announcements) and policy developments just as closely as quarterly sales numbers. In an environment ripe for disruption, staying adaptive and informed is the surest way to not only survive but thrive in the sustainable packaging revolution.

## Sources

### Database

- **[D1]** [Be Green Packaging](#) [Company]
- **[D2]** [Ultra Green Packaging](#) [Company]
- **[D3]** [MISR PACKAGING MATERIALS CO. S.A.E](#) [Company]
- **[D4]** [Jitendra Packaging Industries](#) [Company]
- **[D5]** [Royal Industries](#) [Company]
- **[D6]** [Manglam Safpack Industries](#) [Company]
- **[D7]** [Applied Sustainable Materials](#) [Company]
- **[D8]** [Kosal Industries](#) [Company]
- **[D9]** [Abbey Industries](#) [Company]
- **[D10]** [weifuGuangdong Weifu Packaging Materials Co.](#) [Company]
- **[D11]** [Dhanlaxmi Packaging Industries](#) [Company]
- **[D12]** [Positive Packaging Industries](#) [Company]
- **[D13]** [BBF Industries](#) [Company]
- **[D14]** [Texplast Industries](#) [Company]
- **[D15]** [Ashiana Agro Industries](#) [Company]
- **[D16]** [Konndor Industries](#) [Company]
- **[D17]** [Ruchipack Industries](#) [Company]
- **[D18]** [Electrical Industries Group](#) [Company]
- **[D19]** [Krifor Industries](#) [Company]
- **[D20]** [Green Packaging, Inc](#) [Company]
- **[D21]** [Clara Industries](#) [Company]
- **[D22]** [Hubei Y.F Packaging](#) [Company]
- **[D23]** [Sysco Industries](#) [Company]

- 
- **[D24]** [Pavitra Fabric Tape Industries](#) [Company]
  - **[D25]** [Envypack Industries](#) [Company]
  - **[D26]** [Globe Industries Corporation](#) [Company]
  - **[D27]** [Sea Industries](#) [Company]
  - **[D28]** [Shanghai Yixin Packaging Materials Co.](#) [Company]
  - **[D29]** [Packaging Materials](#) [Company]
  - **[D30]** [Specialty Industries, Inc.](#) [Company]
  - **[D31]** [Plastic packaging materials testing system based on internet of things and cloud technology](#) [Patent]
  - **[D32]** [N.V. Consolidated Industries Corporation](#) [Company]
  - **[D33]** [Packman Industries](#) [Company]
  - **[D34]** [Royal Pack Industries](#) [Company]
  - **[D35]** [Tamarack Industries](#) [Company]
  - **[D36]** [PROCESS FOR PREPARING POLYALKENAMERS FOR PACKAGING APPLICATIONS](#) [Patent]
  - **[D37]** [Low Cost Emergency Housing](#) [Patent]
  - **[D38]** [Zhangzhou Air Power Packaging Equipment Co.](#) [Company]
  - **[D39]** [Vasundhara Biofibers](#) [Company]
  - **[D40]** [MIDA](#) [Company]
  - **[D41]** [The Cleaning Agents](#) [Company]
  - **[D42]** [FLO Enterprises LLC](#) [Company]
  - **[D43]** [GAIA Packaging Solutions](#) [Company]
  - **[D44]** [Hanjae P and S](#) [Company]
  - **[D45]** [Packaging Plus.](#) [Company]
  - **[D46]** [Modern Enterprises](#) [Company]
  - **[D47]** [Natpacking](#) [Company]

- **【D48】** [Method for producing eco-friendly packaging material or cushioning material using wheat bran and waste biomass \[Patent\]](#)
- **【D49】** [MANUFACTURING METHOD OF BIODEGRADABLE ECO-FRIENDLY PACKAGING MATERIAL USING MUSHROOM MYCELIUM AND BEER HOP RESIDUE AND BIODEGRADABLE ECO-FRIENDLY PACKAGING MATERIAL MANUFACTURED THEREBY \[Patent\]](#)

#### Web

- **【W1】** [Sustainable Packaging Market Size, Drivers & Opportunities 2026 – 2031](#)
- **【W2】** [Sustainable Packaging Market Size, Share, Trends Report 2034](#)
- **【W3】** [Sustainable packaging 2025: Top barriers for packaging purchasers](#)
- **【W4】** [Deep dive: Plant-based & compostable packaging — what's working, what's not, and what's next | Sustainability Atlas](#)
- **【W5】** [El año 2023 marca un récord de financiación para las startups del sector del packaging - Ecoembes | TheCircularLab](#)
- **【W6】** [Ventures Perspectives | Amcor](#)
- **【W7】** [The State of Sustainable Packaging 2026: Global Market](#)
- **【W8】** [Sustainable Packaging Market | Global Market Analysis Report - 2035](#)
- **【W9】** [Corporate Venturing | Amcor](#)
- **【W10】** [Smurfit Kappa strikes \\$11 billion WestRock deal to create packaging leader By Reuters](#)
- **【W11】** [Mondi to acquire Western Europe Packaging Assets of Schumacher Packaging](#)
- **【W12】** [Ventures Portfolio | Amcor](#)
- **【W13】** [Survey: Cost Tops List of Biggest Barriers to Sustainable Packaging | Packaging World](#)
- **【W14】** [EIT Food backed Notpla raises over €25M to scale sustainable packaging solutions - EIT Food](#)
- **【W15】** [Mushroom Material secures over US\\$5m Seed round for fungi-based Styrofoam alternative - Wavemaker Ventures](#)
- **【W16】** [Loop reuse platform reaches commercial scale in France | Article | Packaging Europe](#)
- **【W17】** [Europe's competing next-gen packaging materials](#)